

Garant

Indexable insert for turning DC.T 11T304, for medium machining, Grade: HB7140-2

**Order data**

Order number	260462 HB7140-2
GTIN	4067263315803
Item class	21G

Technical description

Cutting depth a_p	0.5 - 2.5 mm
Tool material	Carbide
Grade	HB7140-2
Cutting conditions	heavily interrupted
ISO code indexable insert	DCMT11T304
Chip breaker	VM
Main application	M
Corner radius	0.4 mm
Number of changes/inserts	2
Finishing/roughing assignment	Finishing

Coating	coated
Cutting speed v_c main application	60 - 200 m/min
Tolerance	M
Feed f	0.1 - 0.4 mm/rev.
Type of product	Indexable insert for turning